

## MODEL 7197 Single FFU/Jog Combination Controller

This dual mode combination single lever is Kobelt's latest development in providing Full Follow Up rudder control with a jog steering as the secondary control. The 7197 is intended for electric over hydraulic steering systems. To complete the systems, a 7173-K steering amplifier, a steering (directional control) solenoid valve and rudder feedback unit complete with potentiometers and limit switches is required. For systems with more than one station, a transfer box and station selector switches at each station are also needed.



Picture shows a 7197 unit with an optional indicator

Operating the FFU lever controller will activate the amplifier and cause the steering hydraulic steering gear to move in the desired direction. When the handle is released, the FFU lever stays in that position and the steering gear will continue to move ("FOLLOW UP") until it reaches that preferred position, at which point the amplifier will de-activate the solenoid and the steering gear stops and holds in that position.

In the event a problem occurs with the steering amplifier or the rudder feed back unit, you can switch to jog steering (non-follow up) mode. Whilst in this mode, steering can be achieved by pushing the lever hard over against the enclosed spring. Releasing the handle will cause the lever to spring back about five degrees; the steering gear stops and does not move until you operate the jog lever again.

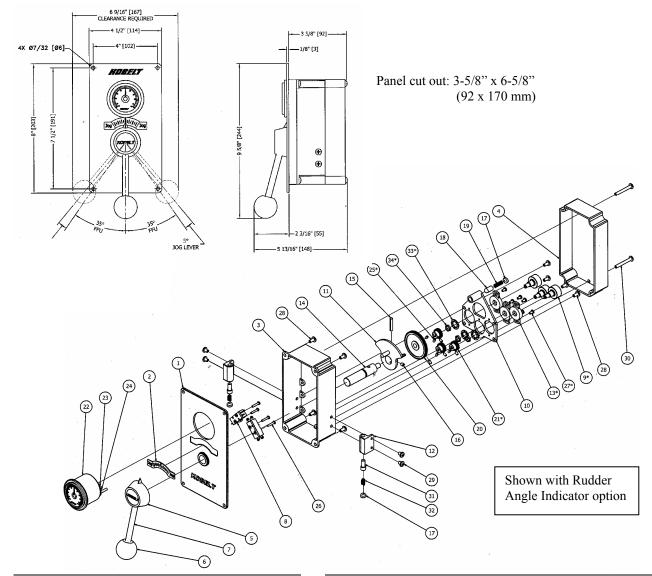
The standard 7197 comes with one potentiometer and two switches. Up to three potentiometers and two limit switches are available. Other optional items such as a 7180 (2-1/8" diameter) indicator or mode selector switches and/or station transfer switches can be added. The controller (with the exception of switches and potentiometers) is constructed entirely of die cast bronze complemented by stainless steel hardware for longevity in a marine environment.

Designation Code when ordering: 7197-(code 1)-(code 2)

Code 1	Code 2
B – black finish C – chrome finish	A – two switches, one 1K potentiometer B – two switches, two 1K potentiometers
W – white finish	C - two switches, three 1K potentiometer
L – polished bronze	H – two switches, one 5K potentiometer
	M – with master indicator
	R – with repeater indicator
	S2 – with two central buttons
	S3 – with three central buttons
	S4 – with four central buttons
	12 – 12 volt DC lamp for indicator
	24 – 24 volt DC lamp for indicator

Net weight: 6.7 lbs. (3.0 Kg) Base dimensions: 4-1/2" x 8" (114 x 203 mm)

## **DIMENSIONS AND PARTS LIST**



		PART				PART			
ITEM	QTY	NUMBER	DESCRIPTION	ITEM	QTY	NUMBER	DESCRIPTION		
1	1	7197-0001	Front panel	18	1	2545-0012	Detent pin		
2	1	7197-0009	Label	19	1	1201-0062	Spring pin		
3	1	7197-0002	Frame housing	20	1	7171-0010	Gear YPB-3264		
4	1	7197-0003	Cover	21	3*	7171-0009	Gear Y-3232		
5	1	7197-0008	Hub	22	1*	7180	Rudder angle indicator		
6	1	2030-0001	Knob	23	4*	1022-0106	Regular hex nut		
7	1	7171-0006	Handle	24	2*	1022-0107	Regular hex nut		
8	2	6001-0104	Microswitch 11-104	25	8*	1002-0604	Setscrew		
9	3*	POT-1	1K Potentiometer	26	4	1004-0410	Round head machine screw		
10	1	7197-0004	Plate	27	6*	1012-0404	Pan head machine screw		
11	1	7197-0005	Cam	28	8	1010-0806	Round head machine screw		
12	2	7197-0006	Detent block	29	4	1010-0804	Round head machine screw		
13	3*	7197-0007	Potentiometer bracket	30	2	1010-0824	Round head machine screw		
14	1	7197-0008	Shaft	31	2	7197-0010	Detent pin		
15	1	1024-0816	Spring pin	32	2	1201-0002	Spring pin		
16	1	1016-0814	Setscrew	33	3*	◊ Pot-LW	Potentiometer lock washer		
17	3	1016-1204	Setscrew	34	3*	◊ Pot-NUT	Potentiometer nut		
	* quantity may vary with options					◊ part comes with potentiometer			

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o part comes with potentiometer



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